DEVELOPMENT OF A HIGH EFFICIENCY, ALL-METAL POSITIVE DISPLACEMENT PUMP

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High Efficiency All-Metal Positive Displacement Pump



ANY PHASE

All liquids, gas, and steam vapors

ANY TEMPERATURE

High and fluctuating temperatures

ANY VISCOSITY

Low, high, or changing viscosities

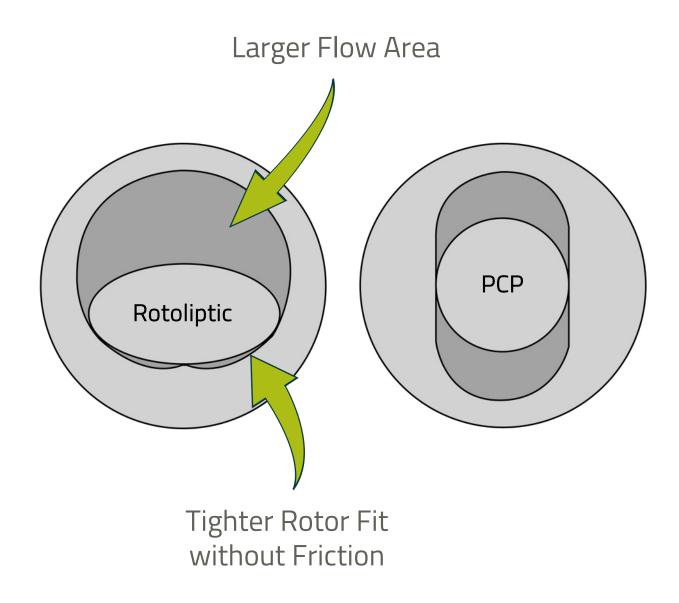
ANY FLUIDS

Light oil, heavy oil, and water





Patented Geometric Advantages





Rotoliptic Compared to MoM PCPs

Well Conditions		
Flow	2500bbl/d	
Lift	1300ft	
Fluid Temperature	410°F	

	🛠 Rotoliptic	Similar-Sized MoM PCPs	
Displacement (bbl/day/100rpm)	1260	1380	1900
Rated Lift (ft)	2800	1640	1970
Stator Length (ft)	13'	20'	29'
rpm	270	300	240
Torque (ft/lb)	800	1000	1195
Pump Axial Load on Rods (Ibs) Tension (Compression)	(800)	6,000	6,150
Volumetric Efficiency	74%	61%	56%
Energy Efficiency	59%	43%	45%

* Operating points from publicly available pump curves

Benefits:

Shorter Deploy in Deviated Wells

Solid, 1-Piece Stator More Robust

Increased Efficiency Higher Starting Volumetric & Mechanical Efficiency

Superior Gas/Steam Handling Pump-off of Steam Front

Lower Rod Failure Risk Lower Torque & Axial Loads

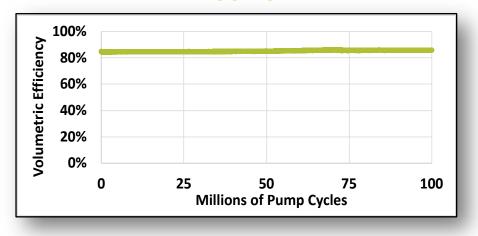


Retained Volumetric Efficiency

Longevity tests in the RTI lab demonstrated no appreciable loss of performance

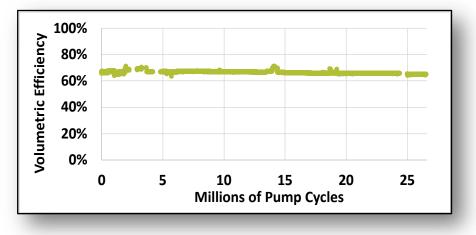
- 100 million cycles = 280 days at 250 rpm
- Room temperature fluid
- Tests performed at 25 psi/cavity
 - Replicating DH operating conditions

Nothing inherent to pump design, dynamics or materials selection that induces initial wear or drop in VE



4.5cP Oil

1cP Water





Typical Shale Well Decline

Yearly Declines: First Year: 69% Second Year: 39% Third Year: 26% Fourth Year: 27% Fifth Year: 33%

Production Months

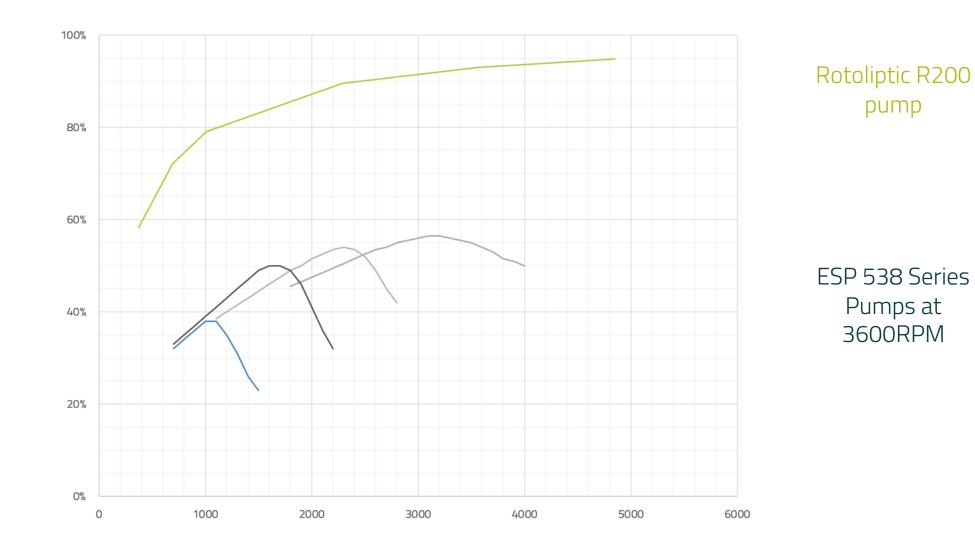


6 Source: Agora Financial

Oil Production

(bbl/d)

Rotoliptic vs. ESP



Volumetric Efficiency

Flow (bbl/d)



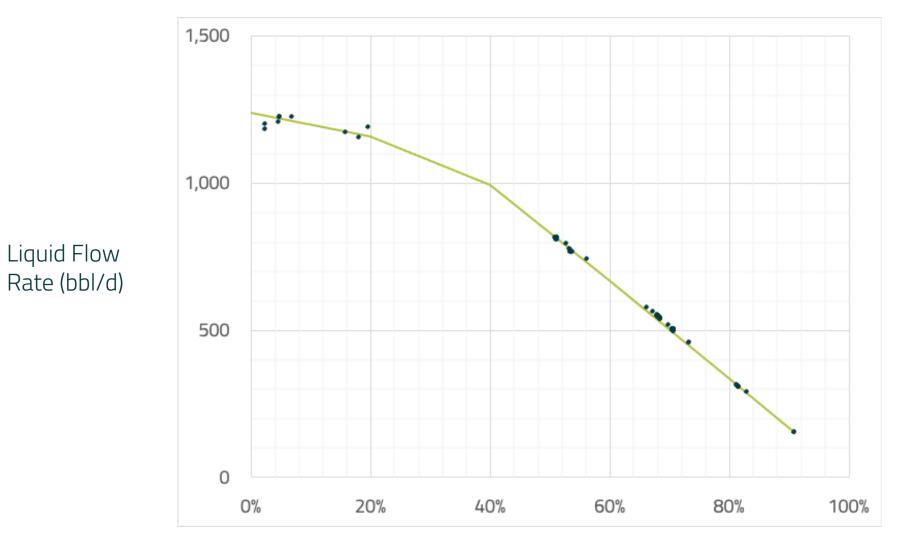
EXCEPTIONAL MULTIPHASE CAPABILITY

- No gas-locking with small amount of fluid present
- No steam flashing issues

- Low minimum intake pressure
- Efficiency goes up as gas volume fractions increase



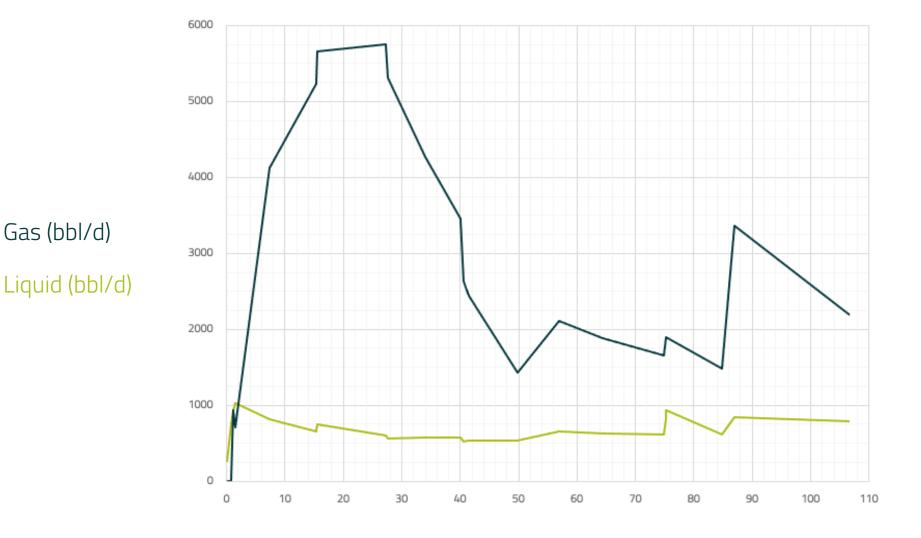
Multiphase Handling – Free Gas



Gas Volume Fraction



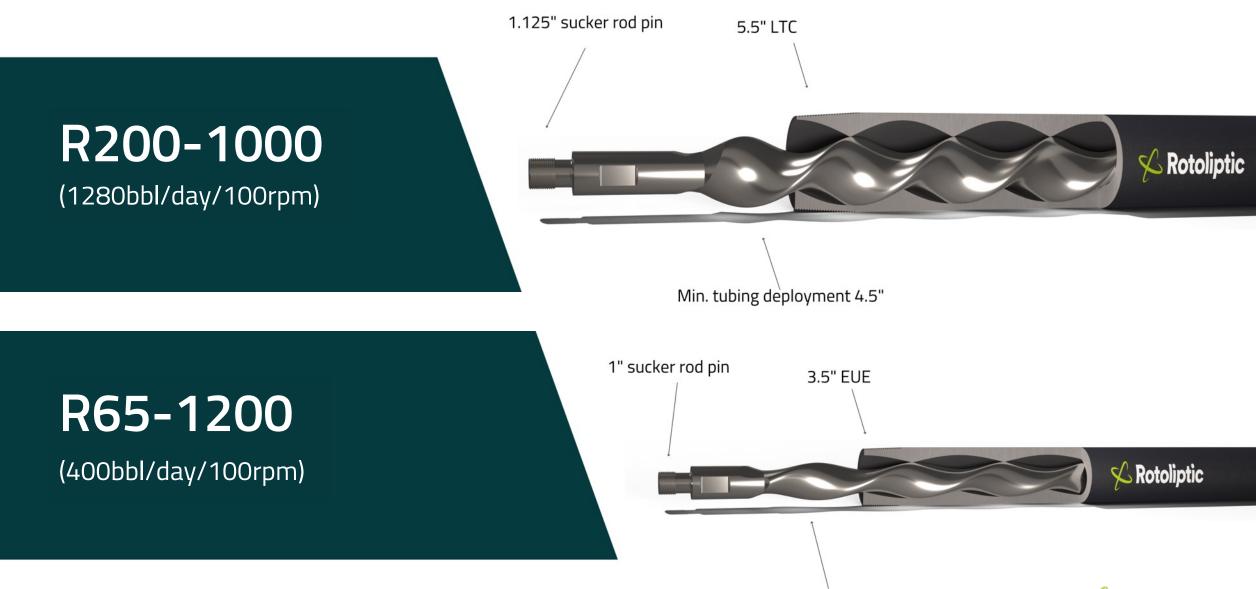
Rotoliptic Pump Maintains Liquid Rate as Gas Rate Fluctuates



Runtime (days)



Current Commercial Offerings



Rotoliptic